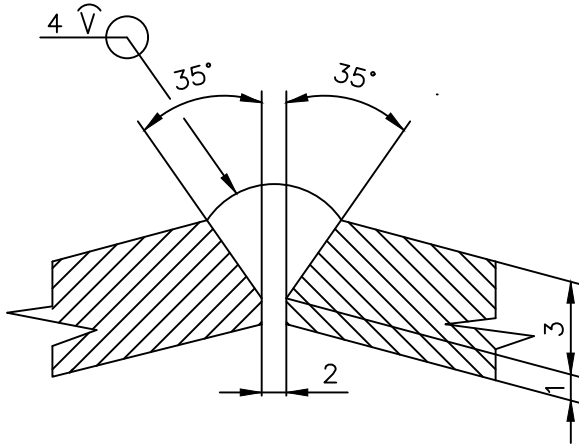


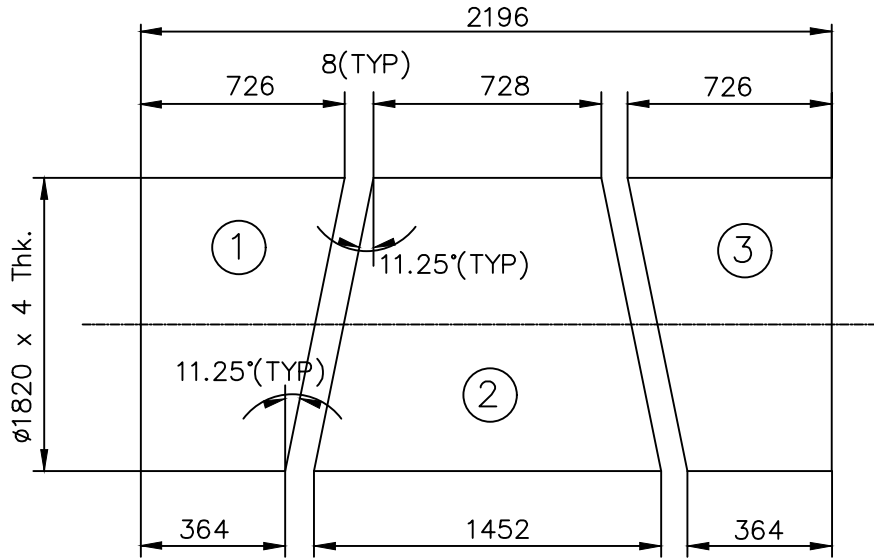
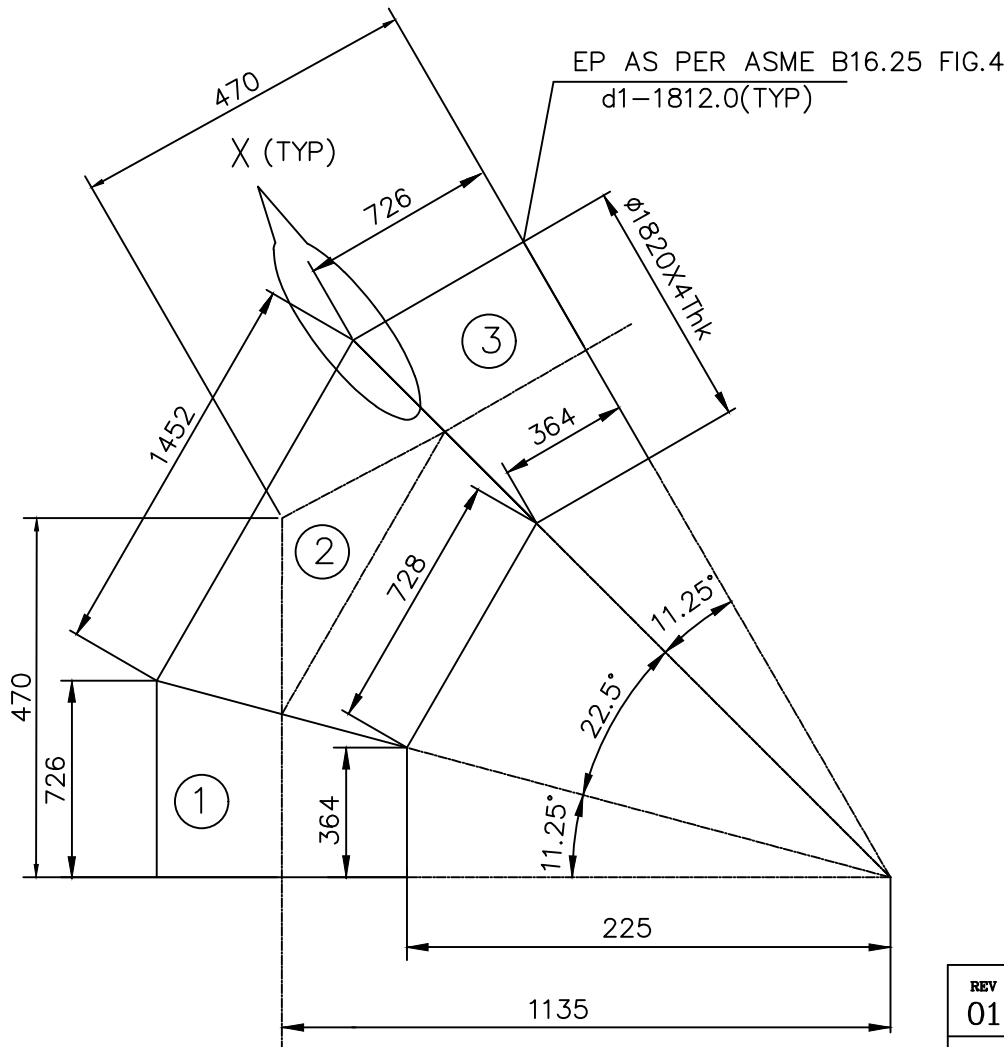
CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

3-80-655-35576

DRAWING No



DETAIL-X



NOTES: -

- 1 PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
- 2 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 3 FULL PENETRATION OF WELDS TO BE ENSURED

01	PIPE ø1820X4, L=2196	3-80-655-35571	14	ASTMA182GR.F316L	C	404	918
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.	
			VAR NO.	MATERIAL SPEC.	C	QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS			DRN	NAME PRADEEP KUMAR	SIGN	DATE 18.03.19	NO OF ITEMS
			CHD	TRINADHA RAO		18.03.19	
			APPD	SESHAGIRI		18.03.19	
DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION		ITEM No.	
CODE	C/M/F	N.T.S	44.954				
TITLE	MITRE BEND 45 DEG OD1820X4 SS		CARD CODE	DRAWING No.		REV	
			U 01	3-80-655-35576		00	